

PRODUCT BULLETIN CR2510

The Northern Radiator you are installing maybe different slightly different than the one you are removing from your vehicle. This sheet will identify those differences, but rest assured that these changes are intentional and do not affect the performance of your radiator.

The transmission oil cooler (TOC) fittings (located on the passenger-side tank) on your new radiator may require modification if the lines will not install into the fitting or the diameter at the widest point of the flared end of lines measures 21.9-22.3mm (0.864-0.876in) [Image 1]. In order to allow the lines on your vehicle to install into the fitting you will need to remove the fitting sleeve as follows [Image 2]:

1. Remove the spring clip from the fitting using a pick or pointed tool by gently prying one end out of the fitting and rotating the spring away from the fitting. Take care to not damage it. Save this clip as it will need to be reinstalled later.
2. Slide the sleeve out of the fitting.
3. Reinstall the spring clip in reverse of how it was removed.
4. Install the line in the fitting. Listen for a "click" (indicating the spring clip has snapped behind the flare on the line).
5. Check that line is secure in the fitting and can not be pulled out.
6. Repeat for the other fitting and check for leaks.

RADIATOR

